

# LOWEST POSSIBLE FELLING TECHNIQUE FOR INCREASING UTILIZATION OF RENGHAS (*Gluta renghas* L.) WOOD AT A PEAT SWAMP FOREST (A Case Study at a Forest Company in Jambi, Indonesia)

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## ABSTRACT

This study was carried out in 2005 at a peat swamp forest company in Jambi. The aim of this study was to find out a technique to increase the utilization of renghas wood in a peat swamp forest by implementing the lowest possible felling technique (LPFT) and the conventional felling technique (CFT). Data collected in this study were: working time, log volume, waste volume, productivity, efficiency, stump height and felling cost. Two data categories were analyzed with respect to their possible differences by using a t-test.

The study showed that the implementation of LPFT produced better results compared to that of CFT which was indicated by: (1) Felling productivity increased to 5.220 m<sup>3</sup>/hour, (2) Felling cost decreased Rp 341/m<sup>3</sup>, (3) Felling efficiency increased 3.2%, and (4) The average stump heights were 41.2 cm for LPFT and 67.5 cm for CFT.

Keywords: LPFT, productivity, efficiency, cost, peat swamp forest

## I. INTRODUCTION

Tree felling is a process to cut tree and to bring it down without taking out the root, or an activity to extract potential volume mechanically or non-mechanically from stand tree. It is the first commercial step which its efficiency and effectivity will affect the whole timber utilization efficiency.

A peat swamp forest is one of swamp forest types which has a fragile and specific ecosystem. Its land habitat is a peat with high organic and its depth is 1-20 m; the soil is always wet with low and flat soil. The types of soil are organosol, podsol and glei humus (Soerianegara and Indrawan, 1988). Generally, vegetations at a peat swamp forest in Kalimantan and Sumatra consists of 87 species of 45 families. The tree species are nyatoh, ramin, bintangur, swamp meranti, and renghas (Daryono, 2000).

Renghas (*Gluta renghas* L.) has a tree height up to 30 m with the diameter up to 60 cm. It has smooth and buttress stem with brown red at its outer skin and shallow groove (peeled top skin and produced black resin). This tree grows in Sumatera (except Bengkulu), Java, Kalimantan and Sulawesi. Renghas can grow at 0-300 m above sea level with light-weight soil texture. This wood is generally used for pillar, building, housing, bridge, sleeper, furniture, panel board, floor and resin veneer for varnish (Pratiwi, 2000).

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Considering the very high timber price, stump height should be given more attention. Some rules corresponding felling technique had been issued. However, in field activity felling operation has not yet followed standard operational procedure. This could cause a high stump which will result in low timber utilization efficiency and large waste volume. Finally, timber utilization efficiency is lower than it should be. Suhartana and Yuniawati (2006) stated that if the Lowest Possible Felling Technique (LPFT) was implemented on gmelina wood felling in East Kalimantan, it could increase timber production as much as 14.4-17.7%.

Considering that felling activity is important, its operation should consider appropriate felling technique to achieve high productivity and timber utilization efficiency. This study was conducted to increase the utilizations of renghas wood in a peat swamp forest by implementing the LPFT.

## **II. METHODOLOGY**

### **A. Time, Location and Tools**

This research was conducted in October 2005 on the working area of PT. Putra Duta Indah Wood Logging Concession. This logging concession was located in Forest District of Muaro Jambi, Forest Service of Jambi Province.

The topography was mainly sloping between 0 and 3% with the elevation of 5-10 m above sea level. Based on the Schmidt and Ferguson's classification, the type of climate in the research area was categorized as "A" with monthly rainfall of 172.6 mm. The soil type was organosol and aluvial. The vegetated area was dominated by renghas trees (80%) and the other 20% was dominated by swamp meranti trees with mostly buttressed. Tree density was 213.3 trees/ha (for diameter 10 cm and up). The undergrowth in average had intermediate density. The logging operation used chainsaw for felling and bucking, excavator for skidding, and lorries for transportation.

The study was carried out in a felling plot which was included in the Company Annual Work Plan 2005. The material and tool used in this research were paint, paint brush, plastic rope, phi-band measuring meter, gauge, stopwatch, compass and chainsaw (Stihl type 070, 15HP).

### **B. Procedures**

The stages of this research included :

1. Determining one felling plot for tree felling.
2. Felling of the renghas trees was carried out by two techniques i.e. CFT and LPFT. The CFT was a felling technique usually used by local operator whereas LPFT was a technique that leaves the stump with the height as low as possible (<45 cm).
3. Twenty trees were assigned as the samples for each technique. Each tree was regarded as a replication.

4. Parameter measured:
  - a. Felling productivity: felling time and timber volume.
  - b. Felling cost : all expenses related to felling activity which included the expenses for fuel, oil, wages, productivity, depreciation, maintenance, interest, insurance, and tax.
  - c. Efficiency of timber utilization: tree height and diameter at the bottom and the top, and log length.
5. General data of field condition, and secondary data from the company which were taken from company profile and having interview with employees.

### C. Data Processing

1. Felling productivity :

$$FP = \frac{Tv}{Ft} \quad ; \quad \text{where: } FP = \text{Felling productivity (m}^3/\text{hr); } Tv = \text{Tree volume (m}^3\text{) and } Ft = \text{Felling time (hour).}$$

2. Timber utilization efficiency :

$$UE = \frac{Vt}{Va} \times 100\%$$

where : UE = Utilization efficiency (%); Vt = volume of tree taken (m<sup>3</sup>);  
Va = volume of tree that is usable (m<sup>3</sup>).

3. Felling cost :

$$FC = \frac{Ed + Eis + Eit + Et + Ef + Eo + Em + Ew}{FP} \quad ; \quad Ed = \frac{P \times 0.9}{1,000 \text{ hours}}$$

$$Eis = \frac{P \times 0,6 \times 3\%}{1,000 \text{ hours}} \quad ; \quad Eit = \frac{P \times 0.6 \times 18\%}{1,000 \text{ hours}} \quad ; \quad Ef = 0.20 \times P \times 0.54 \times FPr$$

$$Et = \frac{P \times 0,6 \times 2\%}{1,000 \text{ hours}} \quad ; \quad Em = 1.0 \times Ed \quad ; \quad Eo = 0,1 Ef$$

where: FC = Felling cost (Rp/m<sup>3</sup>); P = Tool price (Rp); Ed = Depreciation expenses (Rp/hour); FP = Felling Productivity (m<sup>3</sup>/hour); Eit = Interest expenses (Rp/hour); Et = Tax expenses (Rp/hour); Ef = Fuel expenses (Rp/hour); Fpr = Fuel price (Rp/liter); Eo = Oil expenses (Rp/hour); Em = Maintenance expenses (Rp/hour); and Ew = Wages expenses (Rp/hour).

4. To determine the suggested technique, two felling techniques were compared on the basis of felling productivity, timber utilization efficiency, and felling cost, using T-test (Prajitno, 1981).

### III. RESULT AND DISCUSSION

#### A. Felling Productivity

The data summary of felling productivity using both the LPFT and the CFT is presented in Table 1, and the details are presented in Appendix 1 and 2.

Table 1. The data summary of felling productivity and efficiency

| Aspect   | Log volume (m <sup>3</sup> ) | Waste volume (m <sup>3</sup> ) | Felling time (Hour) | Productivity (M <sup>3</sup> /hour) | Efficiency (%) | Stump height (Cm) |
|--|------------------------------|--------------------------------|---------------------|-------------------------------------|----------------|-------------------|
| a. The averages of felling productivity and efficiency of CFT, N = 20  |                              |                                |                     |                                     |                |                   |
| Range  | 2.001-3.275                  | 0.098-0.162                    | 0.057-0.159         | 18.625-35.175                       | 92.5-96.9      | 49.3-77.2         |
| Average  | 2.540                        | 0.134                          | 0.107               | 24.973                              | 94.8           | 67.5              |
| SD   | 0.522                        | 0.022                          | 0.033               | 5.454                               | 1.209          | 7.7               |
| CV   | 0.205                        | 0.164                          | 0.007               | 0.218                               | 0.013          | 0.114             |
| b. The averages of felling productivity and efficiency of LPFT, N = 20 |                              |                                |                     |                                     |                |                   |
| Range  | 2.301-3.900                  | 0.005-0.153                    | 0.078-0.127         | 20.252-44.828                       | 95.3-99.8      | 31.3-55.3         |
| Average  | 2.818                        | 0.062                          | 0.095               | 30.193                              | 97.95          | 41.2              |
| SD   | 0.529                        | 0.046                          | 0.012               | 6.422                               | 1.5            | 7.57              |
| CV   | 0.187                        | 0.742                          | 0.127               | 0.213                               | 0.010          | 0.184             |

Remarks: Range of log diameter : 44-59 cm (CFT), 46-60 cm (LPFT); CFT = Conventional felling technique; LPFT = Lowest possible felling technique; SD = Standar deviation; CV = Coefficient of variations; N = The number of replication.

Table 1 shows that the CFT which had range of log diameter felled of 44-59 cm with the average log volume of 2.540 m<sup>3</sup> required felling time of 0.107 hour. The felling productivity was about 24.973 m<sup>3</sup>/hour. While Table 1b for LPFT which had range of log diameter felled of 46-60 cm, resulted in the felling productivity of 30.193 m<sup>3</sup>/hour and required felling time of 0.095 hour. This indicated that the felling productivity of the LPFT was higher than that of the CFT. This was caused by LPFT log volume which was higher than that of CFT (LPFT = 2.818 m<sup>3</sup>, CFT = 2.540 m<sup>3</sup>) and LPFT which was finished faster than that of CFT (LPFT = 0.095 hour, CFT = 0.107 hour). Based on the range of log diameter felled (LPFT = 46-60 cm, CFT = 44-59 cm), LPFT had high log volume and short felling time, resulted in high felling productivity. The T-test result was of 2.771<sup>\*\*</sup>, which was greater than T-table 99% = 2.705. This means that the differences of felling productivity from these two techniques were very significant. Furthermore, from felling productivity aspect, the LPFT is better than CFT.

Factors of felling productivity were log volume, felling time and the ability of chainsaw operator. The difference of felling productivity of these two techniques was 5.220 m<sup>3</sup>/hour (LPFT is higher than CFT). Considering this difference, it is suggested that the chainsaw operator ability in LPFT implementation should be improved. Based on the data, it is shown that the number of operator which had experience about 3 years is 6 people.

The logging company could increase the chainsaw operator ability in order to implement LPFT which could give the benefit to the company. On the other hand, the trees are mostly buttressed. This requires improvement of chainsaw operator ability in using this chainsaw in order to result high felling productivity.

## B. Felling Cost

The felling cost per  $m^3$  were calculated based on productivity, purchasing, and operation cost using Stihl chainsaw type 070. The tool purchasing and operational cost were as follows; (1) Price per unit = Rp 6,500,000; (2) Fuel cost = Rp 4,500/litre (October 2005); (3) Expected life of tool = 1 year = 1000 hours; (4) Insurance = 3% /years; (5) Interest = 18% / year; (6) Tax = 2% / year; (7) Operator and helper wages = Rp 200,000/day; (8) Work hour per day = 7 hours; (9) Machine power = 15 HP. Based on the above data, the component expenses are presented in Table 2.

Table 2. Component felling cost of Renghas (Rp/hour)

| Expense components               | Amount (Rp/hour) |
|----------------------------------|------------------|
| - Depreciation expenses          | 5,850            |
| - Insurance expenses             | 117              |
| - Interest expenses              | 702              |
| - Taxes expenses                 | 78               |
| - Fuel expenses                  | 7,290            |
| - Oil and grease expenses        | 729              |
| - Servicing and repairs expenses | 5,850            |
| - Wage expenses                  | 28,571           |
| - Total machine expenses         | 49,187           |

Felling cost of renghas in each felling technique (LPFT and CFT) could be calculated by dividing the total machine expenses with the corresponding productivity of each technique. The results of felling cost calculation were Rp 1,970/ $m^3$  using CFT and Rp 1,629/ $m^3$  using LPFT. The lower felling cost of LPFT was caused by the higher productivity as of LPFT (30.193  $m^3$  per hour). From felling time aspect, felling on LPFT could be finished faster than that on CFT. It indicated that fuel and oil cost can be saved. Considering felling cost aspect, LPFT is better than CFT.

## C. Timber Utilization Efficiency

Table 1 also presents the average timber utilization efficiency (TUE). The average TUE value using CFT was 94.8 percent with the range of 92.5-96.9 percent. Meanwhile, the value using LPFT was 98.0 percent with the range of 95.3-99.8 percent. Such differences in TUE could be caused by waste volume on LPFT which was lower (0.062  $m^3$ ) than that on CFT (0.134  $m^3$ ). The difference of 0.072  $m^3$  would be regarded as waste. On the other hand, with the range of log diameter of 44-59 cm on CFT, which was lower than that on LPFT (46-60 cm), it indicated that there was decreased timber utilization on CFT and then it became waste.

If the waste from stem is considered, the TUE will increase. In this paper, waste from stem is not discussed. The high waste volume indicates a decrease in TUE. Both techniques leaved varied stump height. The average stump height using CFT was 67.5 cm with the range of 49.3-77.2 cm. Whereas, the average of stump height using LPFT was 41.2 cm with the range of 31.3-55.3 cm. The difference of 26.3 cm means that CFT had loost in timber utilization because a part of stump height was still used. Further, the t-test shows that t-value was 7.375<sup>\*\*</sup>, which was greater than T-table 99% = 2.705. This means that the differences of TUE from these two techniques were very significant. Moreover, LPFT was better than CFT in TUE aspect.

The measurement result of TUE also indicated that by implementing LPFT, the utilization efficiency could be improved up to 3.2%. Based on field data and quotation from company office: based on the production target of 49,110.8 m<sup>3</sup>/year, the average timber price of Rp 550,000/ m<sup>3</sup>, and the reasonable profit of 20% (Rp 110,000/ m<sup>3</sup>), the company was expected to gain more profit of 3.2% x 49,110.8 m<sup>3</sup>/year x Rp 110,000/ m<sup>3</sup> = Rp 172,870,010/year or US \$ 18,790.20. Considering the benefit of LPFT, it is promising to implement the technique.

#### IV. CONCLUSION

1. The average of felling productivity using LPFT was 30.220 m<sup>3</sup>/hour and using CFT was 24.973 m<sup>3</sup>/hour, while the average of felling cost using LPFT was Rp 1,629/ m<sup>3</sup> and using CFT was Rp 1,970/m<sup>3</sup>, whereas the average of stump height using LPFT was 41.2 cm and using CFT was 67.5 cm.
2. Implementation of LPFT could increase TUE as much as 3.2%. It is equivalent with the increase of timber production as much as 1,571.5 m<sup>3</sup>/year. It is expected that by implementing the LPFT, the company will gain more profit of Rp 172,870,010/year.
3. If the LPFT is implemented properly in a logging concession company it could increase the felling productivity and TUE, and also could decreased cost felling.

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Appendix 1. Productivity and efficiency of the conventional felling.

| No  | Log volume<br>(M <sup>3</sup> ) | Waste volume<br>(M <sup>3</sup> ) | Felling time<br>(Hour) | Productivity<br>(M <sup>3</sup> /hour) | Efficiency<br>(%) | Stump height<br>(Cm) |
|-----|---------------------------------|-----------------------------------|------------------------|--|-------------------|----------------------|
| (1) | (2)                             | (3)                               | (4)                    | (5)                                    | (6)               | (7)                  |
| 1   | 3.275                           | 0.145                             | 0.095                  | 34.474                                 | 95.8              | 70.3                 |
| 2   | 3.169                           | 0.150                             | 0.147                  | 21.558                                 | 95.5              | 72.4                 |
| 3   | 2.135                           | 0.125                             | 0.094                  | 22.713                                 | 94.5              | 66.8                 |
| 4   | 2.001                           | 0.130                             | 0.059                  | 33.915                                 | 93.9              | 67.1                 |
| 5   | 3.205                           | 0.155                             | 0.122                  | 26.270                                 | 95.4              | 74.2                 |
| 6   | 2.146                           | 0.109                             | 0.071                  | 30.225                                 | 95.2              | 59.5                 |
| 7   | 2.175                           | 0.146                             | 0.072                  | 30.208                                 | 93.7              | 71.3                 |
| 8   | 2.002                           | 0.158                             | 0.098                  | 20.429                                 | 92.7              | 75.6                 |
| 9   | 3.095                           | 0.123                             | 0.159                  | 19.465                                 | 96.2              | 65.7                 |
| 10  | 2.005                           | 0.114                             | 0.071                  | 28.239                                 | 94.6              | 63.1                 |
| 11  | 2.006                           | 0.137                             | 0.069                  | 29.073                                 | 93.6              | 68.8                 |
| 12  | 2.005                           | 0.162                             | 0.057                  | 35.175                                 | 92.5              | 77.2                 |
| 13  | 2.301                           | 0.105                             | 0.113                  | 20.363                                 | 95.6              | 57.4                 |
| 14  | 2.235                           | 0.101                             | 0.120                  | 18.625                                 | 95.7              | 55.5                 |
| 15  | 3.151                           | 0.098                             | 0.148                  | 21.291                                 | 96.9              | 49.3                 |
| 16  | 3.092                           | 0.110                             | 0.139                  | 22.245                                 | 96.6              | 61.2                 |
| 17  | 2.285                           | 0.138                             | 0.113                  | 20.221                                 | 94.3              | 69.6                 |
| 18  | 2.301                           | 0.153                             | 0.108                  | 21.306                                 | 93.8              | 73.3                 |
| 19  | 3.112                           | 0.161                             | 0.139                  | 22.388                                 | 95.1              | 76.4                 |
| 20  | 3.105                           | 0.159                             | 0.146                  | 21.267                                 | 95.1              | 75.2                 |
| Σ   | 50.801                          | 2.679                             | 2.140                  | 499.450                                | 1,896.7           | 1,349.9              |
| M   | 2.540                           | 0.134                             | 0.107                  | 24.973                                 | 94.8              | 67.5                 |
| SD  | 0.522                           | 0.022                             | 0.033                  | 5.454                                  | 1.209             | 7.7                  |
| CV  | 0.205                           | 0.164                             | 0.307                  | 0.218                                  | 0.013             | 0.114                |

Remarks : Σ = Sum; M = Mean; SD = Standard deviation; CV = Coefficient of variation; Range of diameter: 44-59 cm



Appendix 2. Productivity and efficiency of the lowest possible felling technique

| No  | Log volume<br>(M <sup>3</sup> ) | Waste volume<br>(M <sup>3</sup> ) | Felling time<br>(Hour) | Productivity<br>(M <sup>3</sup> /hour) | Efficiency<br>(%) | Stump height<br>(Cm) |
|-----|---------------------------------|-----------------------------------|------------------------|--|-------------------|----------------------|
| (1) | (2)                             | (3)                               | (4)                    | (5)                                    | (6)               | (7)                  |
| 1   | 2.572                           | 0.093                             | 0.127                  | 20.252                                 | 96.5              | 30.3                 |
| 2   | 2.631                           | 0.081                             | 0.104                  | 25.298                                 | 97.0              | 40.2                 |
| 3   | 3.235                           | 0.105                             | 0.106                  | 30.519                                 | 96.9              | 50.4                 |
| 4   | 3.112                           | 0.150                             | 0.089                  | 34.966                                 | 95.3              | 50.1                 |
| 5   | 3.725                           | 0.081                             | 0.092                  | 40.489                                 | 97.9              | 48.5                 |
| 6   | 3.900                           | 0.056                             | 0.087                  | 44.828                                 | 98.6              | 43.2                 |
| 7   | 2.325                           | 0.043                             | 0.082                  | 28.354                                 | 98.2              | 55.3                 |
| 8   | 3.140                           | 0.153                             | 0.095                  | 33.053                                 | 95.4              | 55.1                 |
| 9   | 3.209                           | 0.017                             | 0.078                  | 41.141                                 | 99.5              | 45.4                 |
| 10  | 2.435                           | 0.022                             | 0.083                  | 29.337                                 | 99.1              | 39.2                 |
| 11  | 3.159                           | 0.069                             | 0.104                  | 30.375                                 | 97.9              | 37.3                 |
| 12  | 2.485                           | 0.005                             | 0.103                  | 24.126                                 | 99.8              | 41.1                 |
| 13  | 2.453                           | 0.066                             | 0.093                  | 26.376                                 | 97.4              | 42.2                 |
| 14  | 2.375                           | 0.095                             | 0.106                  | 22.406                                 | 96.2              | 31.3                 |
| 15  | 3.712                           | 0.065                             | 0.105                  | 35.352                                 | 98.3              | 36.4                 |
| 16  | 2.501                           | 0.089                             | 0.091                  | 27.484                                 | 96.6              | 34.5                 |
| 17  | 2.430                           | 0.005                             | 0.095                  | 25.579                                 | 99.8              | 40.1                 |
| 18  | 2.365                           | 0.015                             | 0.087                  | 27.184                                 | 99.4              | 32.2                 |
| 19  | 2.315                           | 0.007                             | 0.085                  | 27.235                                 | 99.7              | 33.3                 |
| 20  | 2.301                           | 0.012                             | 0.078                  | 29.500                                 | 99.5              | 38.5                 |
| Σ   | 56.363                          | 1.229                             | 1.890                  | 603.854                                | 1.959.0           | 824.6                |
| M   | 2.818                           | 0.062                             | 0.095                  | 30.193                                 | 97.95             | 41.23                |
| SD  | 0.529                           | 0.046                             | 0.012                  | 6.422                                  | 1.479             | 7.57                 |
| CV  | 0.187                           | 0.742                             | 0.127                  | 0.213                                  | 0.010             | 0.184                |

Remarks : Σ = Sum; M = Mean; SD = Standard deviation; CV= Coefficient of variation; Range of diameter: 46-60 cm